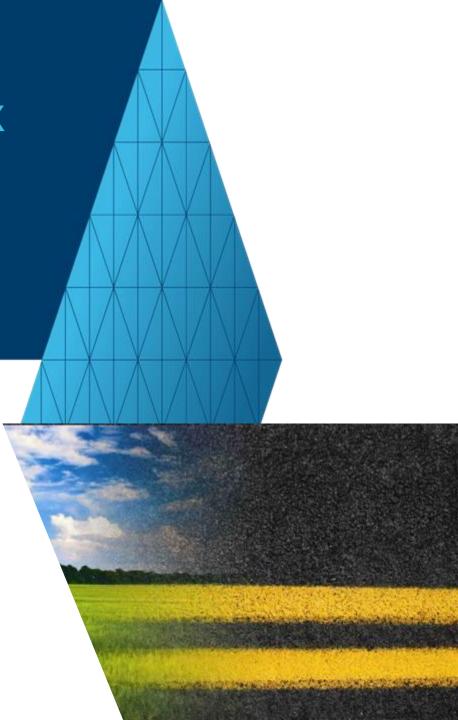
**Evotherm Warm Mix Asphalt Technology** 

**Mike Palmer** 





#### What is WMA?

Asphalt mix that includes a technology which improves the production and placement of conventional asphalt mix at significantly lower temperatures.

30° to 100°F



## **WMA: Components of Value**

**Energy Savings** 

Lower emissions

**Increased production** 

**Decreased plant wear** 

Eliminate Anti-Strip

Lower AC content

Increased RAP, RAS

**Crumb Rubber** 

Longer hauls

Reduced thermal segregation

**Cool** weather paving

Reduced worker fatigue

Improved compaction

**Quality Incentives** 

**Fiber Removal** 

What applies to YOU?



## Evotherm What is it?

#### Waterless, chemical WMA technology

Blended directly with liquid asphalt at mix plant or asphalt terminal

#### Specifically developed for use in asphalt applications

- Heat stable
- High flash point
- Low odor
- Easily metered
- Works with any grade of liquid asphalt

Combination of specialty surfactants



## What does Evotherm do to liquid asphalt?

#### **Surface Tension**

- Property of a liquid that allows it to resist an external force
- Temperature dependent
- Surfactants reduce surface tension of liquids



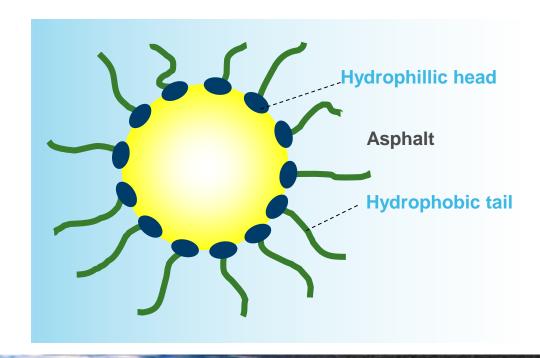




#### "Oil and water don't mix."

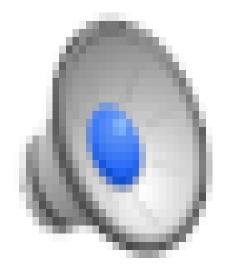
#### Surfactant molecules in Evotherm promote adhesion

- Hydrophilic head bonds to aggregate
- Hydrophobic tail bonds to asphalt
- Causes the formation of micelles





## The "Magic" Drop





#### Measurable Effects and Benefits.

By modifying properties of liquid asphalt, Evotherm's unique chemistry delivers the key components of warm mix asphalt to contractors, road owners, and the driving public.



#### **Evotherm Difference**

#### Easy to Use

- Any mix plant
- No equipment to purchase or maintain
- Drop-in laboratory evaluations

Lowest Temperatures
Proven Performance





#### **Evotherm Difference**

#### Easy to Use

#### **Lowest Temperatures**

- Reduced thermal segregation
- Lower emissions
- Reduced fuel consumption
- Long hauls
- Extended season



#### **Proven Performance**



#### **Evotherm Difference**

#### Easy to Use

#### **Lowest Temperatures**

#### **Proven Performance**

- Improved Compaction
- Increased RAP Content
- Longer binder life







# EVOTHERM

WARM MIX ASPHALT TECHNOLOGY

Easy to Use, Lowest Temperatures, Proven Performance

